Work Order ID 58650

May 13, 2010 7:03:31 AM

Item ID:

D412-760-011

Revision ID:

Item Name:

Cabin Floor Protector

Start Date:

Reference:

5/13/10

Start Oty: 4.00

Operation

Revision Nbr

Pick Kit

Description

Req'd Qty: 4.00

Required Date: 5/14/10

Approvals:

QC:

Process Plan:

Date: Date:

Tooling:

Accept

SPC (Y/N):

0.00

Set Up/

Run Hours

Draw Number Draw Rev.

Date:

Date:

Cust Item ID:

Customer:

Plan Code

Accept **Qty**

Reject Qty

Run

Reject Number

Draw Nbr

IIN-D412-760

100

Sequence ID/

Work Center ID

DOCUMENT CONTROL

D

0.00 Memo

Document Control

Photocopy bluefile & type labels per PPP D412-760-011 CHG002

& volor)19

110

Packaging

Memo

0.00

0.00

Packaging

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

Stop

Setup Start

Page 1

Start

Stop

Insp.

Stamp

Har BG 10/05/13

Page 2

,May 13, 2010 7:03:31 AM

Item ID:

D412-760-011

Revision ID:

Item Name:

Cabin Floor Protector

Start Date:

5/13/10

Start Qty: 4.00 Required Date: 5/14/10

Req'd Qty: 4.00

Reference:

Approvals:

Process Plan:

Operation

Description

Date:

Tooling:

QC:

Date:

SPC (Y/N):

0.00

0.00

Set Up/

Run Hours

Sequence ID/ Work Center ID

130

Packaging

Packaging

Packaging

Identify and pack for shipping as per PPP D412-760-011

Location: PPP Rev:

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

Accept



Setup Start

Stop



Cust Item ID:

Customer:

Draw

Date:

Date:

Start Run

Stop

Draw Plan Number Rev. Code Qty

Reject Accept Qty

Reject

Insp. Number Stamp

10/05/20 H) Mr 19

Picklist Print

May 13, 2010 7:03:28 AM

Work Order ID: 58650

Parent Item:

D412-760-011

Parent Item Name: Cabin Floor Protector

Comments:

IPP rev A 07.07.05 new issue EC

IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec



Start Date: 5/13/10

Start Qty: 4.00

Required Date: 5/14/10

Required Qty: 4.00

S.4	Component Item ID/ Item Name AN960JD10 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	Replacement Item ID 3634	Mfg/ Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID 110	Unit of Measure Each	Qty on Hand 0.0000	Qty per Kit	Qty Issued 1 M11	Date Issued //L/ 2-92	Status /O
_	Washer AN960JD416 ANS JUG	00463J	Purchased	No			110	Each	0.0000	12	MII	4572	/0~\$
Sty	Cabin Floor Protector	Ш	Manufactured	No			110	Each	0.0000	· · · · · · · · · · · · · · · · · · ·	18518	0	1
874	D3574-2		Manufactured	No			110	Each	0.0000		58 509	A	
87	D3575-1 Cabin Floor Protector		Manufactured	No			110	Each	0.0000		58610	fu,	/.
84	D3575-2 Cabin Eloor Protector		Manufactured	No			110	Each	0.0000%	l	58511	Di	,
SA	D3580-1 Joggle Bracket		Manufactured	No			110	Each	88.0000	6	58511 10-5-13	4	
	TOPPIC BILDING				Location ST070		Loc Q	<u>ty</u> 88	Loc Code	.	ξι/		

48399

Status

Picklist Print

May 13, 2010 7:03:28 AM

Work Order ID: 58650

Parent Item:

D412-760-011

Parent Item Name:

Cabin Floor Protector

Comments:

IPP rev A 07.07.05 new issue EC

IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec



Start Date: 5/13/10

Required Date: 5/14/10

Start Qty: 4.00

Required Oty: 4.00

Component Item ID/ Unit of Qty per Kit Replacement Mfg/ Primary Last Route Qty on Qty _Item Name Item ID Purch Location Location Seq ID Measure Hand Issued D3628-1 110 510.0000 Manufactured No Each Cupped Washer Location Loc Qty Loc Code ST075 510 10 500 D3628-3 No 110 402.0000

て (FLAT HEAD SCREW

MS24694-S54

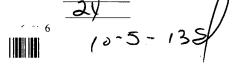
Manufactured

Each

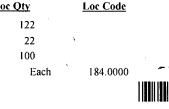
Cupped Washer Location ST075

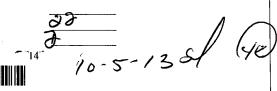
MS24694-S100 Purchased No

Loc Qty Loc Code 402 402 43031 110 Each 122.0000

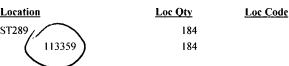


Location Loc Qty ST290A 122 22 100 No 110 Each Purchased









DART AEROSPACE LTD.

REFERENCE ONLY



IIN-D412-760 Page 27 of 27

50 PARTSHIST

	5.0	PAR	TSL	25 1		<u> </u>		
Qty 011	Qty -013	Gty -015	City -017	QTY -111	QTY -113	QTY -211	Part Number	Description
X		**************************************	CONTRACTOR SERVICE	ì			D412-760-011	CABIN FLOOR PROTECTOR KIT
	Х				 	l	D412-760-013	CABIN FLOOR PROTECTOR KIT
	 	X		 	 	- ,	D412-760-015	CABIN FLOOR PROTECTOR KIT
	 		X	†	 	<u> </u>	D412-760-017	CABIN FLOOR PROTECTOR KIT
	 			$-\overline{\chi}$	 	 	D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	 			 ^	X	 	D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	ļ		}	}	 ^-	Х	D412-760-113	BAGGAGE COMPARTMENT PROTECTOR KIT
			<u>.</u>	<u> </u>	-			
1	<u> </u>				 		D3574-1 , i	CABIN FLOOR PROTECTOR
1			 		ļ		D3574-2 /	CABIN FLOOR PROTECTOR
	1 1		! . 		<u> </u>	`	D3574-3	CABIN FLOOR PROTECTOR
	1		<u> </u>		ļ <u>.</u>		D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
	<u> </u>	1_1		ļ		·	D3574-6	CABIN FLOOR PROTECTOR
1	<u> </u>		<u>i</u>	! +			D3575-1 /	CABIN FLOOR PROTECTOR
1	ļ		i Žuotas arabas arabas		<u> </u>	<u>'</u>	D3575-2 /	CABIN FLOOR PROTECTOR
	1			<u> </u>		4.4	D3575-3	CABIN FLOOR PROTECTOR
	1 1	1	1	<u> </u>	<u> </u>		D3575-4	CABIN FLOOR PROTECTOR
		1	1	1	<u> </u>		D3575-5	CABIN FLOOR PROTECTOR
	<u> </u>	1 1	}				D3575-6	CABIN FLOOR PROTECTOR
			1 1	;]		D3788-1	CABIN FLOOR PROTECTOR
		 	1 1		<u> </u>		D3788-2	CABIN FLOOR PROTECTOR
			i :		·		D3788-3	CABIN FLOOR PROTECTOR
	1	ļ		<u> </u>	1		D3788-4	CABIN FLOOR PROTECTOR
6	1_4	€.	1 3	<u></u>	<u> </u>	/	D3580-1 >	JOGGLE BRACKET
14	1 40	14	1 4	1		36	D3628-1	CUPPED WASHER
6	/ 8	6	<u>. 8</u>				D3628-3	CUPPED WASHER
		.		1	·	1	D3876-1	RH FORWARD WALL PROTECTOR
	<u> </u>	<u></u>		<u>) </u>	<u>; </u>	1	D3876-3	FORWARD WALL PROTECTOR
	1			1	1	1	D3876-5	LH WALL PROTECTOR
			}	<u> </u>	1 .	1	D3876-7	AFT WALL PROTECTOR
		, Lancar con cons		· ·		1	D3876-9	RH AFT WALL PROTECTOR
	<u>i</u>				<u> </u>	1	D3876-11	FLOOR PROTECTOR
***************************************				1	}	1	D3876-13	DOOR PROTECTOR
				1 1	1		D3933-1	LH AFT CABIN WALL PROTECTOR
				(1	, 1		D3933-2	RH AFT CABIN WALL PROTECTOR
			<u></u>	1			D3935-1	LH PYLON PROTECTOR
				·	1		D3935-2	RH PYLON PROTECTOR
			i Larrie I casa	·	1		D3935-3	LH PYLON PROTECTOR
				!	1		D3935-4	RH.PYLON PROTECTOR
				14	14		D3942-1	ANGLE
	1			10	10		D3942-3	CLIP
	}	1		!		. 1	D3952-1	PLACARD
		;		[36	80-004-2-6	INSERT
28	1	23	2.8	(. ,	AN960JD10 4	WASHER
12	1	12	12	1	f		AN960JD416	WASHER
14	1	14	14				MS24694S54	SCREW
6	1	6	, 6			1	MS24694S100 -	SCREW
	1	,			1	36	MS27039-1-04 -	SCREW
	T	1	1	1.4	4	,	MS27039-4-10	SCREW
	1			6	6		MS27039-4-14	SCREW
		1			i. 6		MS27039-5-08	SCREW
	—		1	1 8	8		MS27039-5-12	SCREW
and the same of				for exercise on	o recommende			

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Revision: E

Date: 09.12.02

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES													
DATE	STEP	PROC		Ву	Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector								
			· · · · · · · · · · · · · · · · · · ·												
				,											
	:														
Part No	:	PAR #:	_ Fault Ca	tegory:	NC	R: Yes	Date: _								
		esolution:													
NCR:		We	ORK OR	DER NON-CONFO	RMANCE	(NCR)	· · · · · · · · · · · · · · · · · · ·							
DATE	STEP	Description of NC		Corrective Action		0: 0	Verification	Approval	Approval QC Inspector						
	0121	Section A	Initial Chief Eng	Action Descrip Chief Eng	tion	Sign & Date	Section C	Chief Eng							
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NOTE: Date & initial all entries